

CHASE 10 MILL

FACE MILLING

Inserto pentagonale per spianatura ad alti avanzamenti o a 65°

✓ Fresa per spianatura 65° e alto avanzamento

✓ Inserto bilaterale pentagonale

✓ Angolo di taglio positivo

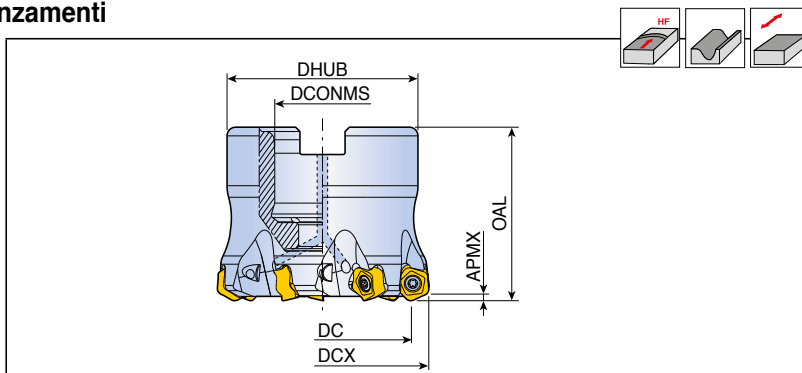
✓ Inserto dal tagliente robusto

✓ Ottima evacuazione truciolo



TFMPT-05

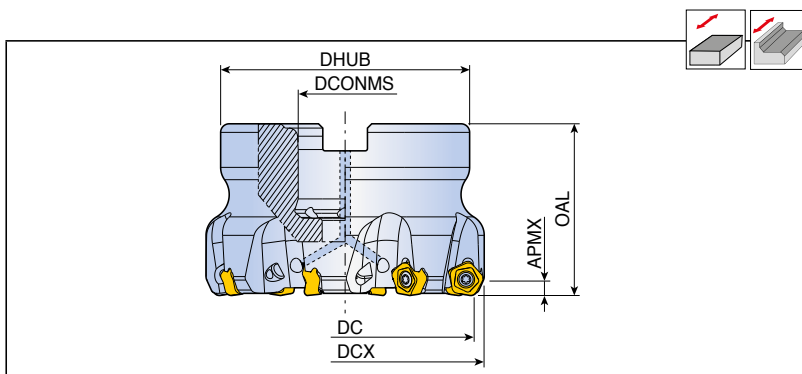
Frese a manicotto per alti avanzamenti



Descrizione		Dimensioni (mm)						Refriger.	Tipo attacco	Kg	Vite di montaggio	Inserto
		DCX	DC	DCONMS	DHUB	OAL	APMX					
TFMPT 640-16R-05	6	40	31.8	16	38	40	1.5	●	A	0.3	SH M8x25	PTKU 0503...
750-22R-05	7	50	41.8	22	45	40	1.5	●	A	0.4	LH M10x25	
752-22R-05	7	52	43.8	22	45	40	1.5	●	A	0.3	LH M10x25	
863-22R-05	8	63	54.8	22	58	50	1.5	●	A	0.8	SH M10x30	
866-27R-05	8	66	57.8	27	58	50	1.5	●	A	0.7	SH M12x35	

TFM65PT-05

Frese a manicotto



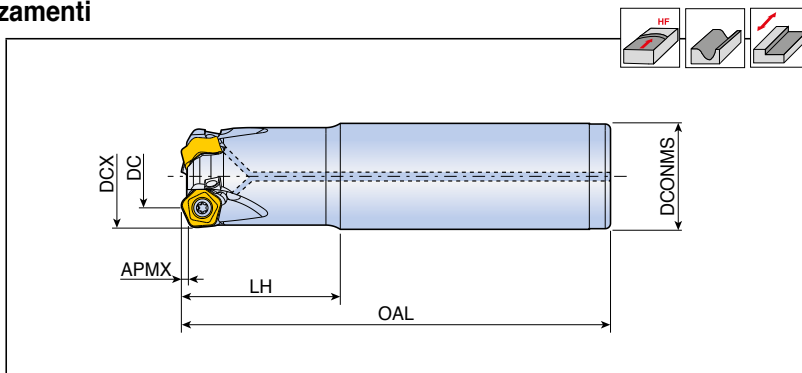
Descrizione		Dimensioni (mm)						Refriger.	Tipo attacco	Kg	Vite di montaggio	Inserto
		DC	DCX	DCONMS	DHUB	OAL	APMX					
TFM65PT 640-16R-05	6	40	43.7	16	38	40	3.3	●	A	0.3	SH M8x25	PTKU 0503...
750-22R-05	7	50	53.7	22	45	40	3.3	●	A	0.4	SH M10x30	
863-22R-05	8	63	66.7	22	58	40	3.3	●	A	0.7	SH M10x30	

Ricambi

Descrizione	Vite	Chiave			
TFMPT-05	TS 25D060/HG-P	TD 7P			
TFM65PT-05	TS 25D060/HG-P	TD 7P			

TEPT-05

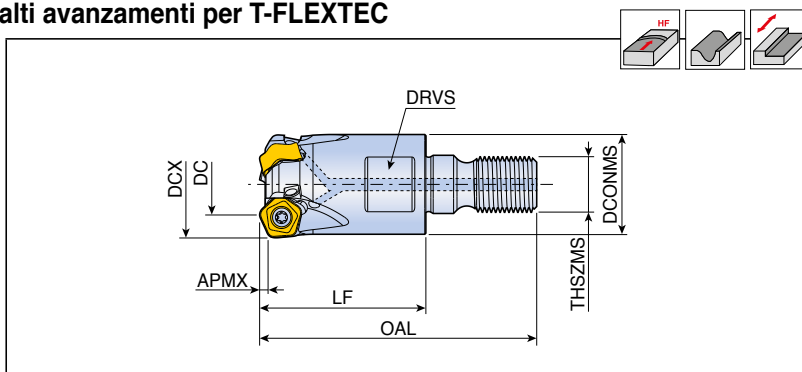
Frese cilindriche per alti avanzamenti



Descrizione		Dimensioni (mm)						Refriger.	Inserto
		DCX	DC	DCONMS	OAL	LH	APMX		
TEPT 320-20-05-L150	3	20	11.9	20	150	50	1.5	●	PTKU 0503 ...
425-25-05-L150	4	25	16.8	25	150	50	1.5	●	
426-25-05-L200	4	26	17.8	25	200	30	1.5	●	
532-32-05-L200	5	32	23.8	32	200	50	1.5	●	
533-32-05-L200	5	33	24.8	32	200	30	1.5	●	
640-32-05-L200	6	40	31.8	32	200	30	1.5	●	

TEPT-M-05

Testina modulare filettata per alti avanzamenti per T-FLEXTEC



Descrizione		Dimensioni (mm)								Refriger.	Inserto
		DCX	DC	DCONMS	LF	OAL	THSZMS	APMX	DRVS		
TEPT 320-M10-05	3	20	11.9	18	30	50	M10	1.5	15	●	PTKU 0503...
425-M12-05	4	25	16.8	21	35	57	M12	1.5	17	●	
532-M16-05	5	32	23.8	29	43	68	M16	1.5	25	●	
640-M16-05	6	40	31.8	29	43	68	M16	1.5	25	●	

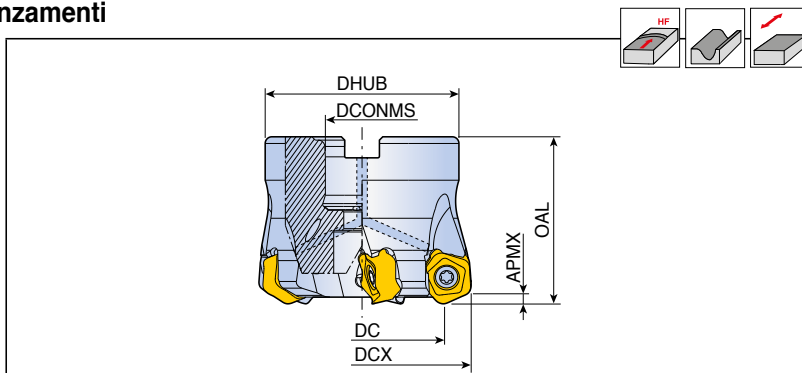
• Utilizzabile su steli T-FLEXTEC

Ricambi

Descrizione	Vite	Chiave			
	TEPT-05	TS 25D060/HG-P	TD 7P		

TFMPT-10

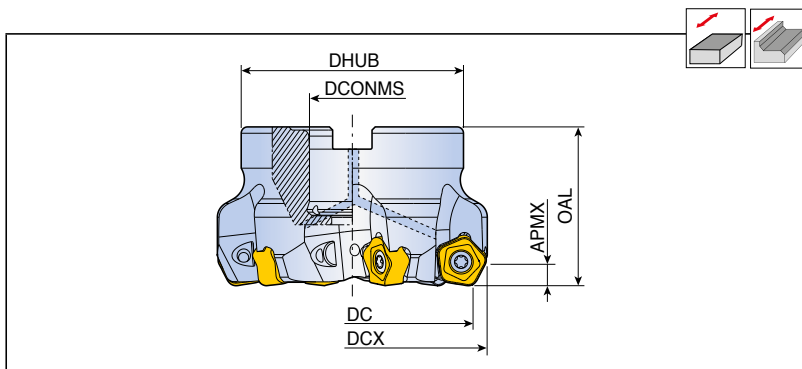
Frese a manicotto per alti avanzamenti



Descrizione		Dimensioni (mm)						Refriger.	Tipo attacco	Kg	Vite di montaggio	Inserto
		DCX	DC	DCONMS	DHUB	OAL	APMX					
TFMPT 450-22R-10	4	50	33.4	22	45	40	3.0	●	E	0.3	TCS10-40	PTKU 1006...
563-22R-10	5	63	46.4	22	58	50	3.0	●	A	0.8	SH M10x30	
566-22R-10	5	66	49.4	22	58	50	3.0	●	A	0.8	SH M10x30	
680-27R-10	6	80	63.4	27	70	60	3.0	●	A	1.4	SH M12x30	
8100-32R-10	8	100	83.4	32	85	60	3.0	●	A	2.3	SH M16x35	
9125-32R-10	9	125	108.4	32	85	60	3.0	●	A	3.1	SH M16x35	
10160-40R-10	10	160	143.4	40	110	60	3.0	x	C	4.1	-	
12200-60R-10	12	200	183.4	60	130	60	3.0	x	C	5.7	-	

TFM65PT-10

Frese a manicotto



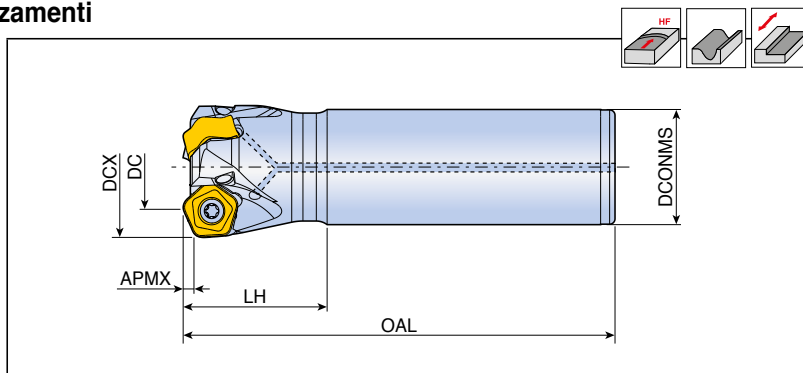
Descrizione		Dimensioni (mm)						Refriger.	Tipo attacco	Kg	Vite di montaggio	Inserto
		DC	DCX	DCONMS	DHUB	OAL	APMX					
TFM65PT 680-27R-10	6	80	87.4	27	70	50	6.5	●	A	1.2	LH M12x30	PTKU 1006...
8100-32R-10	8	100	107.4	32	85	50	6.5	●	A	1.9	LH M16x35	
9125-40R-10	9	125	132.4	40	85	63	6.5	●	A	3.2	SH M20x40	

Ricambi

Descrizione	Vite	Chiave	Manico chiave		
TFMPT-10					
TFM65PT-10	TS 50D130/HG-P	TBLD T20P-W6	SW6-T		

TEPT-10

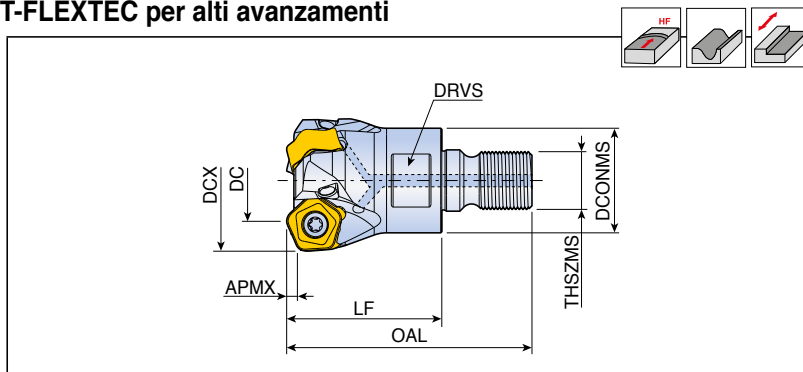
Frese cilindriche per alti avanzamenti



Descrizione		Dimensioni (mm)						Refriger.	Inserto
		DCX	DC	DCONMS	OAL	LH	APMX		
TEPT 340-32-10-L200	3	40	23.5	32	200	40	3.0	•	PTKU 1006...

TEPT-M-10

Testina modulare filettata per T-FLEXTEC per alti avanzamenti



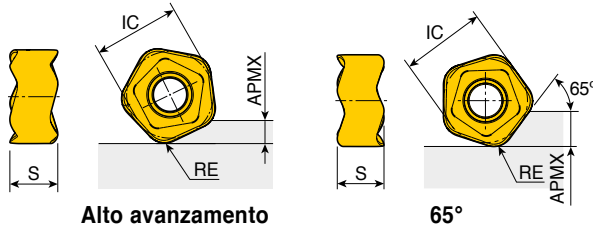
Descrizione		Dimensioni (mm)								Refriger.	Inserto
		DCX	DC	DCONMS	LF	OAL	THSZMS	APMX	DRVS		
TEPT 340-M16-10	3	40	23.5	29	43	68	M16	3.0	25	•	PTKU 1006...

- Utilizzabile su steli T-FLEXTEC

Ricambi

Descrizione	Vite	Chiave	Manico chiave		
TEPT-10	TS 50D130/HG-P	TBLD T20P-W6	THND 6W		

Inserti



Misura	Dimensioni (mm)				
	IC	S	APMX	RE	
05(HF)	7.1	3.8	1.5	1.5	
05(65°)	7.1	3.8	3.3	1.5	
10(HF)	14.2	7.7	3.0	3.0	
10(65°)	14.2	7.7	6.5	3.0	



Inserto	Descrizione	Parametri di taglio consigliati		Rivestito							Non rivest.	
		ap (mm)	Avanz. (mm/dente)	TT9080	TT9030	TT8080	TT8020	TT8525	TT7080	TT7515	TT6080	K10
	PTKU 0503R-M (Alto avanz.)	0.2-1.5	1.20-0.20	●		●						
	1006R-M (Alto avanz.)	0.3-2.0	2.00-0.30	●		●						
	0503R-M (65°)	1.0-3.0	0.20-0.07	●		●						
	1006R-M (65°)	1.5-5.0	0.25-0.10	●		●						

●: Standard